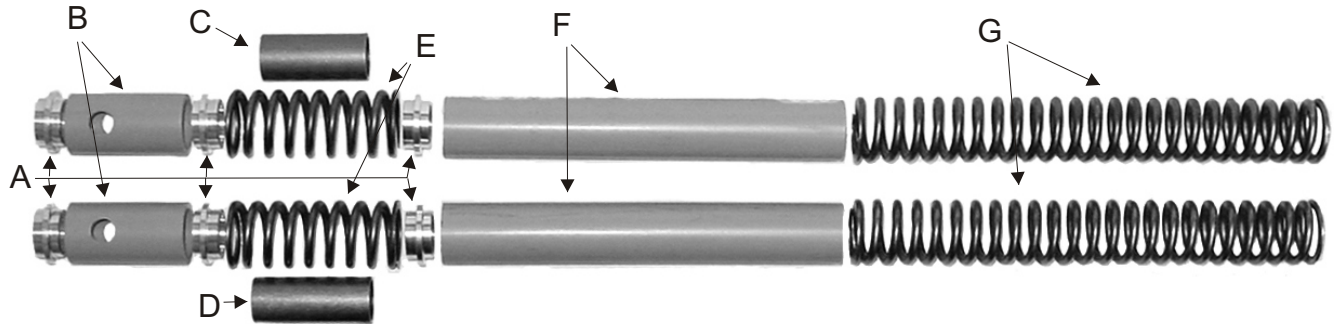




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FK37XB--06/15/2006

### Buell XB9/12R/S Fork Spring Kit



Buell XB9/12R/S 37mm fork kit

Parts List:

QTY.	Diagram	Part Number	Description
6	(A)	F-37 GBT	Aluminum Go Between
2	(B)	2.5 x 1.0 spacer*(drilled)	2 ½ inch spacer tube
1	(C)	37mm x 2.25 xo	2 ¼ inch crossover tube
1	(D)	37mm x 2.50 xo	2 ½ inch crossover tube
2	(E)	3.5 x 120 x 37mm	120 lb. spring
2	(F)	8.5 x 1.0 spacer	8 ½ inch spacer tube
2	(G)	10 x 60 x 37mm	60 lb. spring

Assembly order

Bottom of fork leg to top

1. Insert 10 x 60 x 37mm spring
2. 8.5 inch spacer tube
3. F-37 GBT
4. 3.5 x 120 x 37mm spring
5. Insert 37mm crossover tube inside the 3.5 x 120 x37mm spring  
 (in this fork kit you have a 2.25 and a 2.5 inch crossover tube, this is by design and it does not matter which fork leg has the long or short spacer installed).
6. insert the F-37 GBT on the top of the 120 lb spring.
7. insert 2.5 spacer tube making sure to install it with the holes at the top of the spacer tube.
8. install the F-37 GBT on the top of the spacer tube.